Controlled ring-opening polymerization of
N-(3-tert-butoxy-3-oxopropyl) glycine derived
N-carboxyanhydrides towards well-defined
peptoid-based polyacids†

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Polypeptoids bearing carboxylic acid groups on the N-substituent are useful building blocks for the construction of peptidomimetic supramolecular assemblies with stimuli-responsive properties. Towards this end, N-(3-tert-butoxy-3-oxopropyl) glycine derived N-carboxyanhydride (BuO2Pr-NCA) has been successfully synthesized and polymerized using primary amine initiators to produce the corresponding poly (N-(3-tert-butoxy-3-oxopropyl) glycine) with molecular weights (M_n) of 5.6–59 kg mol⁻¹ and a narrow molecular weight distribution (PDI = 1.003–1.026). The polymerization was shown to proceed in a controlled manner, evidenced by the good agreement of the experimental molecular weight (M_n) with theoretical values and narrow molecular weight distribution in a wide range of monomer-to-initiator ratios ([M]₀ : [I]₀ = 25 : 1–200 : 1), the linear increase of M_n with conversion and the second-order polymerization kinetics. The cloaked carboxyl groups on the poly(N-(3-tert-butoxy-3-oxopropyl) glycine) can be readily unveiled in mild acidic conditions to yield the poly(N-(2-carboxyethyl) glycine), a structural mimic of poly(glutamic acid). The poly(N-(2-carboxyethyl) glycine) polymer is a weak polyelectrolyte whose hydrodynamic size in water can be controlled by the solution pH.

Introduction

Biomimetic polymers continue to gain popularity and are prized for their biocompatibility, stimuli-responsive characteristics, and similarity to chemical motifs found in nature.¹ Significant progress has been made in both the accessibility of biomimetic polymers and the application of these polymers in fields ranging from sensing and tissue culture, to drug delivery.² As a structural mimic of polypeptides, N-substituted polyglycines, or polypeptoids, have been increasingly investigated as a new class of biopolymers for different applications.³ The small chemical change in the location of the sidechain from the α-carbon, as in peptides, to the nitrogen atom offers significant synthetic and processing advantages.³ This shift in side-chain location along the polymer backbone eliminates stereogenic centers found in polypeptides and significantly limits the hydrogen bonding interaction along and amongst the polymer backbones relative to the polypeptides.

While a range of polypeptoids with differing N-substituents have been successfully synthesized by ring-opening polymerization (ROP) of N-substituted glycine derived N-carboxyanhydrides (R-NCAs)¹⁰ or N-thiocarboxyanhydride (R-NTA),⁵ the structural diversity of N-substituents has been largely limited to various hydrocarbons (e.g., alkyl,⁶–¹⁰ aromatic,¹¹,¹² allyl,¹³ propargyl)¹⁴,¹⁵ and thioether groups.¹⁶ While propargyl and allyl N-substituents can be further derivatized to install various functional groups on the polypeptoid polymers post-polymerization, the efficiency and extent of derivation vary with the nature of the functional groups and polymer chain length.¹³,¹⁴,¹⁷–¹⁹ Thus, it is desirable to design and develop controlled ring-opening polymerization of R-NCA monomers bearing functional N-substituents to enable access to well-defined polypeptoids that have quantitative functional sidechain presence and tailorable polymer chain length.

Poly(l-glutamic acid) and their derivatives have been widely investigated for various biomaterials applications (e.g., drug delivery, tissue engineering, theranostic agents, biosensors, etc.) due to their synthetic tunability²⁰ and similarity to the glutamic acid residues found in natural proteins.²¹ In nature, glutamic acid residues serve functions in protein structure and

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†Electronic supplementary information (ESI) available: ¹H and ¹³C(¹H) NMR spectra of the BuO2Pr-NCA monomers and precursors, poly[N-(3-tert-butoxy-3-oxopropyl) glycine] and poly[N-(2-carboxyethyl) glycine], SEC-DRI-MALS chromatograms, ESI-MS spectrum of oligomers obtained by ROP of EtO2Et-NCA, DLS correlograms and intensity-weighted decay time distribution plot. See DOI: 10.1039/d0py01395a
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stability, as well as for ion and other substrate binding in enzyme catalysis.\textsuperscript{21,22} Poly(i-glutamic acid \(\gamma\)-esters) are typically obtained by ROP of \(i\)-glutamic acid \(\gamma\)-ester derived NCA, and hydrolysis of the polymer affords poly(i-glutamic acid).\textsuperscript{23,24} Several recent studies have also documented the synthesis of poly(i-glutamic acid \(\gamma\)-ester) by ROP of the less reactive but more hydrolytically stable, \(i\)-glutamic acid \(\gamma\)-ester derived \(N\)-thiocarboxyanhydride (NTA).\textsuperscript{25,26} By comparison, poly(N-2-carboxyethyl glycine), the polypeptoid analog of poly(i-glutamic acid), has been investigated as a pH-responsive and water-soluble building block for the construction of sequence-defined peptoid oligomers and their hierarchical supramolecular assemblies in water.\textsuperscript{27–32} In these studies, the \(N\)-2-carboxyethyl glycine segment is incorporated into the oligomeric peptoid chains in a stepwise fashion by the sub-monomer method.\textsuperscript{27} While this method offers precise monomer sequence control in the synthesis of short-chain peptoids, the sequence control and synthetic efficiency are increasingly limited as the targeted chain length increases. Considering the potential uses of poly(N-2-carboxyethyl glycine) as a building block for the construction of stimuli-responsive and hierarchically assembled systems, it is important to develop a controlled polymerization method to access the polymer.

In this contribution, we report the design, synthesis and polymerization of an \(N\)-substituted glycine derived NCA bearing a cloaked carboxylic acid functionality, namely \(N\)-(3-tert-butoxy-3-oxopropyl) glycine derived \(N\)-carboxyanhydride (\(3\)-BuO\(\alpha\)Pr-NCA) to produce the poly(\(N\)-(3-tert-butoxy-3-oxopropyl) glycine) polymers. The ring-opening polymerization of \(3\)-BuO\(\alpha\)Pr-NCA in toluene was found to produce rapidly in a controlled manner using primary amine initiators, yielding the corresponding well-defined polypeptoids with tailorable molecular weight and narrow molecular weight distribution. The tert-butylation ester group on the \(N\)-substituents can be efficiently deprotected under mild conditions to produce the corresponding pH-responsive peptoid-based polyacids, a structural mimic of poly(i-glutamic acid).

**Experimental**

**Materials**

Solvents were all HPLC grade and used as received. Dichloromethane, chloroform, ethyl acetate, ethanol, tetrahydrofuran, toluene, and trifluoroacetic acid were purchased from Fisher Chemical. Hexanes were purchased from Macron Fine Chemicals. Glycine ethyl ester HCl (99%) and triethylamine (99%) were purchased from Alfa Aesar. tert-Butyl acrylate (>98.0%) was purchased from TCI. Di-tert-butyl pyrocarbonate (99.5%) was purchased from Chem-Impex Int’l Inc. Hydrochloric acid aq. (37%) and potassium carbonate (ACS grade) were purchased from VWR. Phosphorous trichloride (98%) was purchased from Beantown Chemical. Benzylamine (99%) and butylamine (99%) were purchased from Sigma Aldrich. Deuterated NMR solvents CDCl\(_3\), DMSO-\(d_6\), and Tol-\(d_8\) were purchased from Cambridge Isotope Laboratories.

**Spectroscopic characterization**

\(^1\)H and \(^{13}\)C\(^{(1}\)H\) NMR spectra were obtained using a Bruker AV-400 Nanobay spectrometer (400 MHz for \(^1\)H NMR and 100 MHz for \(^{13}\)C\(^{(1}\)H\) NMR) and a Bruker AV-500 spectrometer (500 MHz for \(^1\)H NMR and 125 MHz for \(^{13}\)C\(^{(1}\)H\) NMR) at 298 K. Chemical shifts (\(\delta\)) given in parts per million (ppm) were referenced to protio impurities or the \(^{13}\)C isotopes of deuterated solvents. FTIR spectra were recorded on a Bruker ALPHA II FTIR spectrometer equipped with Platinum ATR. Data were processed using OPUS v7.2 software.

**Size-exclusion chromatography (SEC)**

SEC analysis was performed using a Tosoh Bioscience EcoSEC Elite system (Tosoh Bioscience degasser, isocratic pump, autosampler, and column heater) equipped with two TSKgel Alpha-M 13 \(\mu\)m, 7.8 mm ID \(\times\) 30 cm columns, a Tosoh Bioscience dual flow RI detector with a 630–670 nm LED light source, and a Tosoh Bioscience LenS3 multilangle light scattering (MALS) detector (30 mW diode laser at \(\lambda = 505\) nm). HFIP with 3 mg mL\(^{-1}\) CF\(_3\)CO\(_2\)K was used as the eluent at a flow rate of 0.450 mL min\(^{-1}\). The pump housing, column oven, and RI detector temperatures were set at 40 °C. All data analysis was performed using SECview software. Polymer molecular weight and molecular weight distribution were obtained by analyzing the RALS-DRI data based on the LS and RI instrument constants that were calibrated with a PMMA standard \(\langle M_u|LS\rangle = 32 350\) g mol\(^{-1}\), PDI = 1.03) in HFIP/CF\(_3\)CO\(_2\)K (3 mg mL\(^{-1}\)) with known concentration. The refractive index increment \((dn/dc)\) of the polymer was determined to be 0.183 mL g\(^{-1}\) in HFIP/CF\(_3\)CO\(_2\)K (3 mg mL\(^{-1}\)) at 40 °C.

**Matrix-assisted laser desorption ionization-time-of-flight mass spectrometry (MALDI-TOF MS)**

MALDI-TOF MS measurements were conducted on a Bruker ultrafleXtreme tandem time-of-flight (TOF) mass spectrometer equipped with a smartbeam-II™ 1000 Hz laser (Bruker Daltonics, Billerica, MA). The instrument was calibrated with Peptide Calibration Standard II (Bruker Daltonics, Billerica, MA). A saturated solution of \(\alpha\)-cyano-4-hydroxycinnamic acid (CHCA) in methanol was used as the matrix. The polymer solution samples (10 mg mL\(^{-1}\) in methanol) were mixed with the saturated matrix solutions at 1:1 volume ratio. The mixtures (1 \(\mu\)L) were deposited onto a 384-well ground-steel sample plate and dried in air prior to measurement using positive reflector mode. Data analysis was carried out using FlexAnalysis software.

**Electrospray ionization mass spectrometry (ESI MS)**

An Agilent 1260 Infinity II quaternary liquid chromatograph coupled to an Agilent 6230 Electrospray Time-of-Flight mass spectrometer was used for detection of analytes. The samples were run in positive mode ionization with a capillary voltage of 4000 V. Drying gas ( nitrogen) temperature was 325 °C delivered at 10 L min\(^{-1}\) and the fragmentor voltage was set to 150 V. No
LC column was used for sample delivery, only flow through injection was utilized (direct injection from LC to mass spectrometer). Mobile phases used were A: 30% LCMS grade water with 0.1% formic acid and B: 70% LCMS grade acetonitrile with 0.1% formic acid with a flow rate of 0.4 mL min⁻¹.

Dynamic light scattering (DLS)

DLS measurements were conducted on a Wyatt Dawn Heleos-II using a laser wavelength of 660 nm at a temperature of 25 °C. The acidic polymer solution (3 mg mL⁻¹) was obtained by direct dissolution of poly(N-(2-carboxyethyl) glycerine) (Mn (NMR) = 23 kg mol⁻¹) in pre-boiled ultrapure water at room temperature. The basic polymer solution was obtained by adding one equivalent NaOH aqueous solution (2.5 M). The solution samples were then filtered through polyethersulfone (PES) syringe filters (0.45 μm) into clean scintillation vials before measurement. The correlation functions were fitted using the maximum entropy method (MEM)33 to calculate the distribution of decay times (eqn (1)) which were converted to distribution mean. The basic polymer solution was obtained by direct dissolution of poly(N-(2-carboxyethyl) glycerine) (Mn (NMR) = 23 kg mol⁻¹) in pre-boiled ultrapure water at room temperature. The basic polymer solution was obtained by adding one equivalent NaOH aqueous solution (2.5 M). The solution samples were then filtered through polyethersulfone (PES) syringe filters (0.45 μm) into clean scintillation vials before measurement. The correlation functions were fitted using the maximum entropy method (MEM)33 to calculate the distribution of decay times (eqn (1)) which were converted to distribution mean.

\[ G_1(t) = \exp\left(-\frac{t}{\tau}\right) \]  
(1)

\[ D = \frac{\Gamma}{\Gamma^2} \]  
(2)

\[ R_h = \frac{k_B T}{6\pi\eta D} \]  
(3)

Synthesis of 2-((3-tert-butoxy-3-oxopropyl)amino) acetic acid (1, Scheme 1)

Glycine ethyl ester HCl salt (14.53 g, 62.74 mmol) was dissolved in methanol (0.5 M) with tert-butyl acrylate (9.10 mL, 62.4 mmol) and triethylamine (26 mL, 190 mmol). Reaction was allowed to stir for 12 h and then concentrated under vacuum. The residue was mixed with hexane and filtered. Filtrate was concentrated in vacuum to yield the product as a colorless to pale yellow oil (12.24 g, 52.92 mmol, 85% yield). ¹H NMR (δ in CDCl₃, ppm): 1.28 (t, -COCH₂CH₃); 1.45 (s, (CH₃)₃COOCH₂CH₂-); 1.99 (s, -NH-); 2.43 (t, (CH₃)₃COOCH₂CH₂-); 2.85 (t, (CH₃)₃COOCH₂CH₂-); 3.40 (s, -COCH₂-); 4.19 (q, -CO₂CH₃). ¹³C{¹H} NMR (δ in CDCl₃, ppm): 14.36 (-CH₂CH₂); 28.23 (CH₃)₃COON; 35.23 (CH₃)₃COOCH₂CH₂-; 44.98 ((CH₃)₃COOCH₂CH₂-); 50.33 (-COCH₂-); 81.04 ((CH₃)₃COOCH₂CH₂- and (CH₃)₃COON-); 155.56 ((CH₃)₃COON-); 171.9 ((CH₃)₃COOCH₂CH₂-); 172.3 (-CO₂H).

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Synthesis of N-((3-tert-butoxy-3-oxopropyl)glycine derived N-carboxyanhydride (2, BuO₂Pr-NCA) (4, Scheme 1)

Phosphorus pentachloride (PCl₅, 3.0 mL, 34 mmol) was added into an anhydrous CH₂Cl₂ solution of 2-((3-tert-butoxy-3-oxopropyl)amino) acetic acid 3 (11.7 g, 38.6 mmol, 0.25 M) under nitrogen flow at room temperature. The solution was stirred for 4 h and then concentrated under vacuum. The residue was filtered through a silica plug with DCM. The filtrate was concentrated to yield the product as a pale yellow oil (2.89 g, 12.6 mmol, 33% yield). Note that the monomer can also be synthesized from the anhydrous N-((3-tert-butoxy-3-oxopropyl)glycine derived N-carboxyanhydride (2, BuO₂Pr-NCA) (4, Scheme 1)
purified by vacuum distillation (70 °C, 40 mTorr). 1H NMR (δ in CDCl3, ppm): 1.46 [s, (CH3)3CCOOCH2CH2]; 2.60 (t, (CH3)3CCOOCH2CH2); 3.64 (t, (CH3)3CCOOCH2CH2); 4.24 (s, –COCH2–). 13C{1H} NMR (δ in CDCl3, ppm): 28.19 ((CH3)3CCOOCH2CH2); 33.94 ((CH3)3CCOOCH2CH2); 39.84 ((CH3)3CCOO); 48.93 (–COCH2–); 130.7 ((CH3)3CCOOCH2CH2); 165.7 (–COCH2–); 169.0 (–CO–); 170.7 ((CH3)3CCOOCH2CH2).

Synthesis of poly(N-(3-tert-butoxy-3-oxopropyl) glycine) by ROP of "BuO2Pr-NCA"

In a typical polymerization, "BuO2Pr-NCA (4, Scheme 1) (56.1 mg, 0.245 mmol) was dissolved in toluene (0.5 M). A known volume of benzylamine/toluene stock solution (6.2 µL, 1.2 µmol, 0.2 M, [M]0 : [I]0 = 200 : 1) was added to the monomer solution. The reaction mixture was stirred at 25 °C and conversion was monitored by 1H NMR spectroscopy. Upon observation of full monomer conversion, the solution was concentrated under vacuum to yield a sticky residue (41.8 mg, 92% yield). 1H NMR (δ in DMSO-d6, ppm): 1.46 (s, (CH3)3C); 3.70 (t, (CH3)3CCOOC); 4.75 (b, COOHCH2); 6.25 (t, (CH3)3CCOOCH2CH2); 7.25 (d, (CH3)3CCOOCH2CH2); 7.80 (d, (CH3)3CCOOCH2CH2); 8.10 (s, (CH3)3CCOOCH2CH2); 12.00 (s, (CH3)3CCOOCH2CH2).

Synthesis of poly(N-(2-carboxyethyl) glycine)

A representative procedure is given as follows. Polyn(3-tert-butoxy-3-oxopropyl) glycine) (56.1 mg, 0.30 mmol repeating units, Mf (SEC) = 35 kg mol−1, PDI = 1.08) was dissolved in a trifluoroacetic acid (TFA)/chloroform solution (0.565 mL, 1.50 mmol, 20 vol%) and stirred for 24 h at room temperature. Evaporation of the volatiles under a nitrogen flow afforded a sticky solid residue, which was further triturated by stirring in THF at room temperature. The evaporation of THF afforded a white solid (29.7 mg, 76.0% yield). 1H NMR (δ in DMSO-d6, ppm): 2.45 (b, COOHCH2CH2); 3.43 (b, COOHCH2CH2); 3.75–4.75 (b, COCH2–); 13C{1H} NMR (δ in DMSO-d6, ppm): 32.18 (COOCH2CH2); 44.13 (COOCH2CH2); 48.91 (–COCH2–); 169.0 (–COCH2–); 172.9 (COOHCH2CH2).

Kinetic studies of ROP of "BuO2Pr-NCA"

A representative polymerization is given as follows. A known volume of n-butyl amine/tol-d8 stock solution (37.5 µL, 3.75 µmol, 0.1 M) was added to a Tol-d8 solution of "BuO2Pr-NCA (89.4 mg, 0.390 mmol, 0.5 M) at room temperature. The time was recorded as t = 0. The reaction mixture was transferred to an NMR tube, and the reaction was monitored by 1H NMR spectroscopy until full conversion was reached. Reactions were repeated with varying [M]0 : [I]0 ratios of 25 : 1, 50 : 1, 100 : 1 and 200 : 1. Each kinetics measurement was repeated at least 3 times to obtain the mean observed rate constant (kobs) and the standard deviation.

Results and discussion

N-(3-tert-Butoxy-3-oxopropyl) glycine-derived N-carboxyanhydride ("BuO2Pr-NCA) has been synthesized in multi-gram scale in four steps by the Leuch method (Scheme 1). Briefly, 2-(3-tert-butoxy-3-oxopropyl)amino) acetic acid 1 was obtained by Michael addition of tert-butyl acrylate with ethyl glycinate. N-Protection of 1 with di-tert-butyl dicarbonate (Boc2O) afforded 2 which carries two different ester groups, one of which can be selectively hydrolyzed under a basic condition to yield 3. PCl3-mediated cyclization of 3 afforded the desired product "BuO2Pr-NCA in quantitative conversion. Purification of "BuO2Pr-NCA by filtration through a silica plug or vacuum distillation yielded a yellow oil which was used in the subsequent polymerization studies. 1H NMR and 13C{1H} NMR spectroscopic analysis of the yellow oil supports the successful synthesis of "BuO2Pr-NCA (Fig. 1A and S3†).

Polymerizations of "BuO2Pr-NCA were conducted using primary amine initiators (i.e., benzylamine or butylamine) in...
toluene at room temperature (ca. 22 °C) with a constant initial monomer concentration ([M]₀ = 0.5 M) and varying initial monomer-to-initiator ratio ([M]₀ : [I]₀ = 25 : 1 – 400 : 1). All reactions reached quantitative conversion after 24 h. ¹H and ¹³C{¹H} NMR analysis of the resulting products supported the formation of the desired polypeptoids, namely poly(N-(3-tert-butoxy-3-oxopropyl) glycine) (Fig. 1B and Fig. S4†). MALDI-TOF MS analysis of a low molecular weight polymer sample revealed the presence of a major envelope of mass ions whose mass corresponds to the summation of n integer of 185.11, 73.09 and 1.01 (H⁺)/22.99 (Na⁺)/38.96(K⁺) (Fig. 2). This is consistent with the formation of desired poly(N-(3-tert-butoxy-3-oxopropyl) glycine) polymer bearing a butylamide and a secondary amino chain end, in accord with the expected normal amine mechanism for the ROP of NCAs.¹³,³⁵ In addition, mass ions consistent with poly(N-(3-tert-butoxy-3-oxopropyl) glycine) bearing one or two N-2-carboxyethyl glycine repeating units are also discernible, which is tentatively attributed to the partial hydrolysis of the carboxyl ester group on the N-substituent during MALDI-TOF MS sample preparation or laser induced fragmentation.

Fig. 2. (A) Full and (B) expanded MALDI-TOF MS spectrum of a low molecular weight poly(N-(3-tert-butoxy-3-oxopropyl) glycine) obtained from the butylamine-initiated ROPs of tBuO₂Pr-NCA in toluene together with (C) the structural assignment of the molecular ions and corresponding calculated m/z values. * (m/z = 1101.7, 1173.4 and 1201.4) correspond to poly(N-(3-tert-butoxy-3-oxopropyl) glycine) species whose end-group structures are presently unclear.

All poly(N-(3-tert-butoxy-3-oxopropyl) glycine) polymers have been characterized by size-exclusion chromatography (SEC) with tandem differential refractive index (DRI) and multi-angle light scattering (MALS) detectors in HFIP/CF₃CO₂K (3 mg mL⁻¹) at 40 °C. SEC-MALS-DRI analysis of all polymer samples revealed a monomodal molecular weight distribution (Fig. 3A and S6, S7†), which systematically shifts to lower elution volume as the [M]₀ : [I]₀ ratio is increased, indicating a larger hydrodynamic volume and corresponding higher polymer molecular weight. The polymer molecular weight (Mₙ) can be systematically adjusted between 5.6–59 kg mol⁻¹ with narrow polymer molecular weight distribution (PDI = 1.003–1.026) by varying the monomer-to-initiator feed ratio ([M]₀ : [I]₀, Table 1). The experimental molecular weights [Mₙ (SEC)] determined by SEC-MALS-DRI analysis and end-group analysis using ¹H NMR spectroscopy [Mₙ (NMR)] are consistent with one another and agree reasonably well with the theoretical values based on living polymerization of tBuO₂Pr-NCA by benzylamine initiator alone up to the [M]₀ : [I]₀ ratio of 200 : 1 (Fig. 3B). At higher [M]₀ : [I]₀ ratio (i.e., 400 : 1), the experimental molecular weight...
was found to be lower than the theoretical value, which is tentatively attributed to presence of unintended nucleophilic impurities that can initiate the polymerization of tBuO2Pr-NCA in addition to the primary amine initiator (entry 5, Table 1).

In addition, by monitoring the progression of a butylamine-initiated polymerization of tBuO2Pr-NCA ([M]0 : [I]0 = 100 : 1), the Mn of the forming polymers was found to increase linearly with conversion, and the PDI remains low throughout the course of the polymerization (Fig. 3C, D and Fig. S7†). The Mn versus conversion plot did not pass through (0,0), which suggests an initiation comparable in rate relative to propagation for the butylamine-initiated polymerization of tBuO2Pr-NCA in toluene.

Kinetic studies revealed that the polymerization of tBuO2Pr-NCA using butylamine initiators exhibited a first-order dependence on the monomer concentration and the initiator concentration respectively with a propagation rate constant \( k_p = 181 \pm 8 \text{ M}^{-1}\text{h}^{-1} \) (Fig. 4). It is rather surprising that the propagation rate constant of tBuO2Pr-NCA is significantly higher than that of N-2-methoxyethyl glycine derived NCA (MeOEt NCA) and N-2-(2′-methoxyethoxy)ethyl glycine derived NCA (Me(OEt)2 NCA) using primary amine initiators in toluene.

### Table 1  
Polymerization of tBuO2Pr-NCA using benzyl- or butylamine initiators

<table>
<thead>
<tr>
<th>Entry #</th>
<th>Initiator</th>
<th>[M]0 : [I]0</th>
<th>( M_n ) (theo) ( ^a ) (g mol(^{-1} ))</th>
<th>( M_n ) (NMR) ( ^c ) (g mol(^{-1} ))</th>
<th>( M_n ) (SEC) ( ^d ) (g mol(^{-1} ))</th>
<th>PDI ( ^d )</th>
<th>Conv. ( ^e ) (%)</th>
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<tr>
<td>1</td>
<td>BnNH(_2)</td>
<td>25 : 1</td>
<td>4580</td>
<td>5630</td>
<td>8360</td>
<td>1.015</td>
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</tr>
<tr>
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<td>BnNH(_2)</td>
<td>50 : 1</td>
<td>9060</td>
<td>10 400</td>
<td>11 900</td>
<td>1.004</td>
<td>&gt;99</td>
</tr>
<tr>
<td>3</td>
<td>BnNH(_2)</td>
<td>100 : 1</td>
<td>18 900</td>
<td>14 200</td>
<td>19 100</td>
<td>1.006</td>
<td>&gt;99</td>
</tr>
<tr>
<td>4</td>
<td>BnNH(_2)</td>
<td>200 : 1</td>
<td>36 700</td>
<td>38 700</td>
<td>38 600</td>
<td>1.003</td>
<td>&gt;99</td>
</tr>
<tr>
<td>5</td>
<td>BnNH(_2)</td>
<td>400 : 1</td>
<td>68 900</td>
<td>—</td>
<td>58 900</td>
<td>1.009</td>
<td>&gt;99</td>
</tr>
<tr>
<td>6</td>
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<td>25 : 1</td>
<td>4700</td>
<td>4300</td>
<td>5620</td>
<td>1.007</td>
<td>&gt;99</td>
</tr>
<tr>
<td>7</td>
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<td>50 : 1</td>
<td>9330</td>
<td>8040</td>
<td>11 500</td>
<td>1.003</td>
<td>&gt;99</td>
</tr>
<tr>
<td>8</td>
<td>BuNH(_2)</td>
<td>100 : 1</td>
<td>18 600</td>
<td>18 800</td>
<td>19 100</td>
<td>1.026</td>
<td>&gt;99</td>
</tr>
<tr>
<td>9</td>
<td>BuNH(_2)</td>
<td>200 : 1</td>
<td>37 100</td>
<td>—</td>
<td>28 100</td>
<td>1.012</td>
<td>&gt;99</td>
</tr>
</tbody>
</table>

\(^a\) All polymerizations proceeded for 24 h in toluene at room temperature with a constant initial monomer concentration ([M]0 = 0.5 M).

\(^b\) Theoretical \( M_n \)'s are calculated using the initial monomer-to-initiator ratio ([M]0 : [I]0) and conversion at 24 h.

\(^c\) Experimental \( M_n \)s were determined by end-group analysis using \(^1\)H NMR spectroscopy.

\(^d\) Experimental \( M_n \)s and PDIs were determined by SEC-MALS-DRI analysis using \( d_n/d_c = 0.183 \text{ ml g}^{-1} \) in HFIP/CF\(_3\)CO\(_2\)K (3 mg mL\(^{-1} \)).

\(^e\) Polymerization conversions were determined by \(^1\)H NMR analysis of reaction aliquot at 24 h.
toluene,\textsuperscript{36} indicating that both steric and electronic characteristics of the N-substituent influence the relative rate of propagation.\textsuperscript{6} These combined results strongly support that the primary amine-initiated ROPs of tBuO\textsubscript{2}Pr-NCA proceeds in a living manner.

It should be noted that the alkylene linker length on the N-substituent is important for the controlled polymerization behavior to produce well-defined polypeptoids bearing carboxyl functionality on the sidechain. For example, in contrast to the controlled polymerization behavior observed for tBuO\textsubscript{2}Pr-NCA, polymerization of EtO\textsubscript{2}Et-NCA and tBuO\textsubscript{2}Et-NCA bearing one less methylene unit on the N-substituent relative to tBuO\textsubscript{2}Pr-NCA using benzyl amine initiators under identical conditions resulted in low conversion (<10\%) due to the competitive termination by intramolecular transamidation relative to chain propagation (Scheme 2, Fig. S8\textsuperscript{†}). This mode of termination has also been observed for the polymerization of a N-carboxymethylene glycine derived NTA in THF using a primary amine initiator.\textsuperscript{37} The suppression of the undesired side reaction in the ROP of tBuO\textsubscript{2}Pr-NCA has been attributed to the energetically unfavored 7-member rings that would form by the intramolecular transamidation.

Poly(N-(3-tert-butoxy-3-oxopropyl) glycine) can be readily deprotected to reveal the carboxyl groups on the sidechain by treatment of trifluoroacetic acid (TFA) in CHCl\textsubscript{3} at room temperature for 24 h, evidenced by the disappearance of tert-butyl protons in the $^1$H NMR spectrum in the final polymer product (Fig. S5 and S9\textsuperscript{†}). The number average degree of polymerization (DP\textsubscript{n}) of the poly(N-(3-tert-butoxy-3-oxopropyl) glycine) and the poly(N-(2-carboxyethyl) glycine) was determined by integrating the methylene protons of the polymer backbone (A) versus the methyl protons of the butylamide end-group (F, Fig. S9\textsuperscript{†}). The poly(N-(2-carboxyethyl) glycine) was found to have comparable chain length (DP\textsubscript{n} = 177, $M_n = 33$ kg mol$^{-1}$) to that of the poly(N-(3-tert-butoxy-3-oxopropyl) glycine) precursor (DP\textsubscript{n} = 183, $M_n = 34$ kg mol$^{-1}$), indicating the effectiveness of TFA treatment in unclaking the carboxyl functional groups on the polypeptoid sidechains without causing backbone cleavage.\textsuperscript{38}

Poly(N-(2-carboxyethyl) glycine) is a weak polyelectrolyte whose size in water can be controlled by pH change. For example, DLS analysis of a 3 mg mL$^{-1}$ dilute aqueous solution of poly(N-(2-carboxyethyl) glycine) ($M_n$(SEC) = 35 kg mol$^{-1}$, PDI = 1.08) revealed a hydrodynamic radius ($R_H$) of 2.5 ± 0.2 nm at low pH (2.4) which increases to 85.6 ± 0.2 nm at high pH (11.8).

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**Scheme 2**
(Fig. S10). This has been attributed to the enhanced electrostatic repulsion amongst the N-substituents on the polymers owing to the increased extent of deprotonation of the carboxyl groups on the sidechains. Future work will focus on the investigation of poly(N-(2-carboxyethyl) glycine) as peptidomimetic building blocks in the design and synthesis of stimuli-responsive supramolecular assemblies.

Conclusion

We have designed and synthesized a new class of N-substituted glycine derived NCA bearing a carboxyl ester functionality linked to the nitrogen via an alkyl group. The alkyl linker length of the NCA was found to be important for their polymerization behavior. For N-(3-tert-butoxy-3-oxopro- pyl) glycine derived N-carboxyanhydride (′BuO2Pr-NCA) bearing ethylene linker, the ring-opening polymerization in the presence of primary initiators proceeds rapidly in a controlled manner, producing well-defined poly(N-(3-tert-butoxy-3-oxopropyl) glycine) with controlled molecular weight and narrow molecular weight distribution. For analogous EtO2Et-NCA and ′BuO2Et-NCA monomers with a methylene linker, the polymerization under identical conditions only reaches low conversion due to competitive termination by intramolecular transamination relative to chain propagation. The cloaked carboxyl functionality on the poly[N-(3-tert-butoxy-3-oxopropyl) glycine] can be readily unveiled under mild acidic conditions without affecting the polymer chain length. The resulting peptoid-based polyacids are attractive peptidomimetic building blocks for stimuli responsive polymeric assemblies that will have appeal to the biomaterials community due to their structural similarity to poly(β-glutamic acid).

Conflicts of interest

The authors declare no competing financial interest.

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